

Air Pollution Control Board of Jefferson County Board Order - Amendment 1

This amended Board Order is issued by the Air Pollution Control Board of Jefferson County pursuant to the authority granted in Kentucky Revised Statutes Chapter 77 Air Pollution Control.

Company: Oxy Vinyls, LP (Oxy Vinyls)
4014 Bells Lane
Louisville, Kentucky 40211

Background and Discussion

Regulation 6.42 *Reasonably Available Control Technology Requirements for Major Volatile Organic Compound- and Nitrogen Oxides-Emitting Facilities* requires the establishment and implementation of reasonably available control technology (RACT) for certain affected facilities that emit oxides of nitrogen (NO_x) and that are located at a major stationary source for NO_x. Section 4.4 requires that each determination of RACT approved by the Air Pollution Control District of Jefferson County (District) be submitted to the U.S. Environmental Protection Agency (EPA) as a site-specific revision of the Kentucky State Implementation Plan (SIP).

The initial Board Order was approved by the Board on November 8, 1999, and submitted to the EPA by the Kentucky Natural Resources and Environmental Protection Cabinet on November 12, 1999, as a site-specific revision of the Kentucky SIP. Subsequently, the EPA identified issues needing resolution before this NO_x RACT determination would be approved as part of the Kentucky SIP. This amended Board Order addresses those issues.

A Public Hearing on this amended Board Order was held before the Board on December 20, 2000. Based upon the evidence presented at that hearing, the Board determined that approval of this amended Board Order and submittal as a site-specific revision of the Kentucky SIP were appropriate.

Now therefore be it ordered that:

1. The attached NO_x RACT Plan - Amendment 1, applicable to Oxy Vinyls, is approved by the District. Oxy Vinyls shall comply with this plan.
2. Compliance with the attached NO_x RACT Plan - Amendment 1 shall be deemed compliance with the requirements of Regulation 6.42 section 1.2, section 1.3, Section 2 to the extent that this Section applies to section 4.3, section 4.3, and Section 5 to the extent that this Section applies to verification of compliance with the requirements pursuant to section 4.3.
3. This amended Board Order shall not be deemed or construed to be the result of any

violation of any federal, state, or local statute, regulation, or ordinance for any purpose whatsoever.

4. Oxy Vinyls has reviewed this amended Board Order and consents to all its requirements and terms.
5. The effective date of this amended Board Order and the attached NO_x RACT Plan - Amendment 1 is January 1, 2001. The initial Board Order, approved on November 8, 1999, shall remain in effect until January 1, 2001.

Dated this 20th day of December, 2000.

Air Pollution Control Board
of Jefferson County

Oxy Vinyls, LP

By: _____
Robert W. Powell, M.D.
Chairman

By: _____
Stephen R. Fitzgerald
Senior Vice President

Air Pollution Control District
of Jefferson County

Approved as to form and legality:
Air Pollution Control District
of Jefferson County

By: _____
Jesse M. Goldsmith
Air Pollution Control Officer

By: _____
Gaylord B. Ballard
Attorney

NO_x RACT Plan - Amendment 1

1. The oxides of nitrogen (NO_x, expressed as NO₂) emission from Boiler #4 shall not exceed 0.60 pound per million Btu of heat input.
2. The NO_x (expressed as NO₂) emission from Boiler #6 shall not exceed 0.70 pound per million Btu of heat input.
3. Oxy Vinyls, LP (Oxy Vinyls) shall conduct an annual performance test for NO_x for each of Boiler #4 and Boiler #6. If the requirements of Regulation 6.42 *Reasonably Available Control Technology Requirements for Major Volatile Organic Compound- and Nitrogen Oxides-Emitting Facilities* section 5.1 are met, and subject to the annual performance test schedule reinstatement provision, performance testing may be done on a biennial schedule. Performance testing shall meet the following requirements:
 - A. Emissions concentrations and the mass determinations shall be obtained using Reference Methods of 40 CFR Part 60 Appendix A. The following methods shall be used:
 - (1) Method 1 or 1A, which furnishes guidance in site and traverse selection for sampling velocity at traverse points in stationary sources,
 - (2) Method 2, 2A, 2B, 2C, 2D, 2E, 2F, 2G, or 2H, which applies to measurements of gas volumetric flow rates,
 - (3) Method 3, 3A, 3B, or 3C, which is applicable for determining the concentrations of one or more of the following gases: carbon dioxide, O₂, CO, nitrogen, and methane,
 - (4) Method 4, which determines the moisture content in stack gases, and
 - (5) Method 7, 7A, 7B, 7C, 7D, or 7E, which provides the analytical method for determining the concentration of NO_x emissions from stationary sources.
 - B. The use of other Reference Methods that are added to 40 CFR Part 60 Appendix A, alternative tests, or modifications to the Reference Methods listed in NO_x RACT Plan Element (Element) No. 3.A. may be proposed by Oxy Vinyls as part of the testing plan required by Element No. 3.D. Such methods may be used if approved in writing by the District.
 - C. Performance testing shall meet the requirements of Regulation 1.04 *Performance Tests* that are not addressed in this Element.
 - D. A notification of intent to conduct a performance test shall be submitted to the District at least 25 working days in advance of the projected starting date for the performance test. The notification shall include the proposed test methods to be used.
 - E. If a pre-test conference to discuss the proposed test methods is deemed necessary by the District, a pre-test conference shall be arranged by District personnel.
 - F. At least 10 working days' prior notice of the scheduled starting date for the performance test shall be provided to the District.
 - G. A performance test report shall be submitted to the District within 60 days of completion of performance testing. The report shall include the calculations used to determine emissions. The NO_x emission rate shall be expressed in both pounds per hour and pounds per million Btu formats. The raw data shall be retained by Oxy Vinyls for a minimum of 5 years and made available to the District upon request.

Selected portions of the raw data used to calculate the emissions shall be included in the report in a format provided by the District.

4. Oxy Vinyls shall, each year prior to May 1, perform and make a record of the following non-routine boiler maintenance activities for Boiler #4 and Boiler #6:
 - A. Inspection of the fuel combustion system and the cleaning or replacement of any component of the fuel combustion system,
 - B. Inspection of the flame pattern for the boiler and any adjustments made to the fuel combustion system to optimize the flame pattern to minimize total emissions of NO_x and carbon monoxide (CO),
 - C. Inspection of the combustion control system to determine whether the combustion control system is operating properly and the air-to-fuel ratio is correctly calibrated, and any resulting system adjustments or replacements,
 - D. Adjustment of the air-to-fuel ratio to minimize excess air and maximize boiler efficiency, and
 - E. Inspection of all other components of the boiler and any resulting adjustments or repairs made to improve boiler efficiency.
5. Oxy Vinyls shall include in each report pursuant to Element No. 13 a summary of the boiler maintenance activities required by Element No. 4 that occurred during the preceding semi-annual period.
6. Oxy Vinyls shall, before May 1, 2001, submit to the District a written description of daily activities and procedures conducted by the boiler operators to ensure optimum operating efficiency of Boiler #4 and Boiler #6.
7. Boiler #1 shall comply with the following requirements:
 - A. Boiler #1 shall not have an annual capacity factor greater than 10.0 % for any consecutive 12-month period. The term "annual capacity factor" means the ratio between the actual heat input to a boiler from fuel combusted during a consecutive 12-month period and the potential heat input to the boiler had it been operated for 8,760 hours during that consecutive 12-month period at the maximum steady state design heat input capacity. The maximum heat input capacity provided by the manufacturer shall be used unless Oxy Vinyls determines the maximum heat input capacity using the heat loss method described in sections 5 and 7.3 of the ASME *Power Test Codes* 4.1, and
 - B. Boiler #1 shall not combust a fuel other than natural gas, distillate oil, or residual oil.
8. Oxy Vinyls shall make a record of the type, heat content, and amount of fuel combusted during each day of operation of Boiler #1. Oxy Vinyls shall, at the end of each month, calculate and record the annual capacity factor based upon the preceding consecutive 12-month period. Each record shall be maintained for a minimum of 5 years and made available to the District upon request.
9. The NO_x (expressed as NO_2) emission from Boiler #5 shall not exceed 0.20 pound per million Btu of heat input.

10. By January 1, 2000, Oxy Vinyls shall submit to the District a performance test report, in conformance with the requirements specified in Element No. 3 Paragraphs A through G, demonstrating compliance with the NO_x emission limit specified in Element No. 9.
11. If the seasonal capacity factor for Boiler #5 exceeds 15.0%, Oxy Vinyls shall conduct a performance test for NO_x in conformance with the requirements specified in Element No. 3 Paragraphs A through G no later than 30 days after the end of that season. The term “seasonal capacity factor” means the ratio between the actual heat input to a boiler from fuel combusted during the period May 1 through September 30 and the potential heat input to the boiler had it been operated for 3,672 hours during that period at the maximum steady state design heat input capacity. The maximum heat input capacity provided by the manufacturer shall be used unless Oxy Vinyls determines the maximum heat input capacity using the heat loss method described in sections 5 and 7.3 of the ASME *Power Test Codes* 4.1. If a performance test is required for Boiler #5 in two consecutive years and if the requirements of Regulation 6.42 *Reasonably Available Control Technology Requirements for Major Volatile Organic Compound- and Nitrogen Oxides-Emitting Facilities* section 5.1 are met, and subject to the annual performance test schedule reinstatement provision, then subsequent performance testing may be done on a biennial schedule.
12. Oxy Vinyls shall make a record of the type, heat content, and amount of fuel combusted during each day of operation of Boiler #5 during the period May 1 through September 30. Oxy Vinyls shall, at the end of each month during this period, calculate and record the seasonal capacity factor based upon the season to date. Each record shall be maintained for a minimum of 5 years and made available to the District upon request.
13. Oxy Vinyls shall keep a record identifying all deviations from the requirements of this NO_x RACT Plan and shall submit to the District a written report of all deviations that occurred during the preceding semi-annual period. Semi-annual periods shall run from January 1 to June 30 and July 1 to December 31. The report shall contain the following information:
 - A. The boiler number,
 - B. The beginning and ending date of the reporting period,
 - C. Identification of all periods during which a deviation occurred,
 - D. A description, including the magnitude, of the deviation,
 - E. If known, the cause of the deviation, and
 - F. A description of all corrective actions taken to abate the deviation.If no deviation occurred during the semi-annual period, the report shall contain a negative declaration. Each report shall be submitted within 60 days following the end of the semi-annual period.
14. In lieu of the requirements in this NO_x RACT Plan, Oxy Vinyls may comply with alternative requirements regarding emission limitations, equipment operation, test methods, monitoring, record keeping, or reporting, provided the following conditions are met:
 - A. The alternative requirements are established and incorporated into an operating permit pursuant to a Title V Operating Permit issuance, renewal, or significant permit revision process as established in Regulation 2.16,
 - B. The alternative requirements are consistent with the streamlining procedures and guidelines set forth in section II.A. of *White Paper Number 2 for Improved*

Implementation of the Part 70 Operating Permits Program, March 5, 1996, U.S. Environmental Protection Agency, Office of Air Quality Planning and Standards. The overall effect of compliance with alternative requirements shall consider the effect on an intrinsic basis, such as pounds per million Btu,

- C. The U.S. Environmental Protection Agency (EPA) has not objected to the issuance, renewal, or revision of the Title V Operating Permit, and either
- D. If the public comment period preceded the EPA review period, then the District had transmitted any public comments concerning the alternative requirements to EPA with the proposed permit, or
- E. If the EPA and public comment periods ran concurrently, then the District had transmitted any public comments concerning the alternative requirements to EPA no later than 5 working days after the end of the public comment period.

The District's determination of approval of any alternative requirements is not binding on EPA. Noncompliance with any alternative requirement established pursuant to the Title V Operating Permit process constitutes a violation of this NO_x RACT Plan.

History: Approved 11-8-99; effective 1-1-00; amended a1/12-20-00 effective 1-1-01.