

I Source Information

1. **Product Description:** The Chemours Company FC, LLC manufactures refrigerant gases.
2. **Process Description:** Two natural gas fired boilers supply steam to Chemours's chemical manufacturing units. A gasoline dispensing facility is operated for company vehicles.
3. **Site Determination:** E.I. du Pont de Nemours and Company, Inc. split into two separate companies. The majority of the processes were retained by the Chemours Company FC, LLC and E.I. du Pont retained Emission Unit U6, VF Process. Chemours owns all of the property bounded by the current E.I. du Pont site and E.I. du Pont leases the portion of the property where Emission Unit U6 is located. Chemours and E.I. du Pont are their own independent companies and do not share any common ownership. Each facility's operations are conducted by its own employees, with its own equipment, under its own permits, and in compliance with its own corporate directions and policies.
4. **Emission Unit Summary:**

| Emission Unit | Equipment Description |
|-----------------------------------|---------------------------------------------------------|
| U1- Powerhouse | Two natural gas boilers equipped with low NOx burners. |
| U3 - Freon® 22/ Freon® 23 Process | Freon® production |
| U4 - HCl | HCl production |
| U5 - Gasoline Dispensing | A gasoline refueling operation for vehicles used onsite |
| IA1, IA2, and IA3 | Emergency Generator and Fire Pumps |
| IA4 | Cold Solvent Parts Cleaners |

5. **Fugitive Sources:** Fugitive emissions of VOCs from the Freon® 22/ Freon® 23 process are regulated by 40 CFR 63 Subpart H National Emission Standards for Organic Hazardous Air Pollutants for Equipment Leaks.
6. **Permit Revisions:**

| Permit No. | Public Notice Date | Issue Date | Change Type | Description/Scope |
|-------------------|----------------------------------|------------|-------------|--------------------------------------------------------------------|
| 160-97-TV | 9/24/00, 12/10/00, 1/28/01 | 08/30/2002 | Initial | Initial Permit Issuance |
| 160-97-TV (R1) | 03/02/2013 | 04/23/2013 | Renewal | Regular Renewal; Incorporate STAR requirements, Construction |

| Permit No. | Public Notice Date | Issue Date | Change Type | Description/Scope |
|------------------|--------------------|------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | | | | Permits 394-05-C, 344-08-C, 345-08-C, 81-09-C, 82-09-C and 133-09-C |
| O-0062-16-V | 10/27/2016 | 12/19/2016 | Signif. | Name change and removing Emission Unit U6 except Emission Point 6005 and Control Device SB-301. Added three Emission Units IA1, IA2, and IA3; added 40 CFR 60 Subpart III, 40 CFR 63 Subpart ZZZZ and 40 CFR 63 Subpart CCCCCC |
| O-0062-16-V (R1) | -- | 09/12/2017 | Admin | Correcting effective date due to typographic error |
| O-0062-18-V | 11/18/2018 | 01/03/2019 | Renewal | Permit Renewal |

7. Construction Permit History:

| Permit No. | Issue Date | Description |
|---------------|------------|-------------------------------------------------------------------------------------------|
| 657-94-C (R1) | 10/28/2014 | Two (2) Natural Gas 174 MMBtu/hr Babcock and Wilcox Boilers equipped with low NOx burners |

8. Permit Renewal-Related Documents

| Document Number | Date Received | Description |
|-----------------|---------------|-------------------------------------------------|
| 75871 | 3/14/2014 | 'Certificate of Existence' |
| 89360 | 11/30/2017 | Title V Renewal Application - Public Copy |
| 89359 | 11/30/2017 | Title V Renewal Application - Confidential Copy |
| 91796 | 05/01/2018 | CAM Plan |

9. Emission Summary:

| Pollutant | District Calculated Actual Emissions (tpy) 2016 Data | Pollutant that triggered Major Source Status (based on PTE) |
|--------------------------|-------------------------------------------------------------|--------------------------------------------------------------------|
| CO | 25.219 | Yes |
| NO_x | 23.653 | Yes |
| SO₂ | 0.198 | No |
| PM₁₀ | 10.533 | No |
| VOC | 1.729 | No |
| Total HAPs | 2.43 | Yes |
| Single HAP | | |
| Hydrochloric Acid | 1.35 | Yes |
| Hydrogen Fluoride | 0.25 | Yes |
| Chloroform | 0.13 | Yes |
| Chlorine | 0.19 | Yes |
| Greenhouse Gas | 2,823,971* CO ₂ e | Yes |

* This data was obtained from EPA 2016 Greenhouse Gas Emissions (ghgdata.epa.gov).

10. Applicable Requirements:

- PSD 40 CFR 60 SIP 40 CFR 63
 NSR 40 CFR 61 District-Origin Other

11. Referenced Federal Regulations:

- 40 CFR 60 Db Standards of Performance for Industrial Commercial Institutional Steam Generating Units

 40 CFR 60 Subpart IIII Standards of Performance for Stationary Compression Ignition Internal Combustion Engines

 40 CFR 63 Subpart F National Emissions Standards for Organic Hazardous Air Pollutants from the Synthetic Organic Chemical Manufacturing Industry

| | |
|---------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 40 CFR 63 Subpart G | National Emission Standards for Organic Hazardous Air Pollutants from the Synthetic Organic Chemical Manufacturing Industry for Process Vents, Storage Vessels, Transfer Operations, and Wastewater |
| 40 CFR 63 Subpart H | National Emission Standards for Organic Hazardous Air Pollutants for Equipment Leaks |
| 40 CFR 63 Subpart ZZZZ | National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines |
| 40 CFR 63 Subpart DDDDD | National Emission Standards for Hazardous Air Pollutants for Major Sources: Industrial, Commercial, and Institutional Boilers and Process Heaters |
| 40 CFR 63 Subpart NNNNN | National Emission Standards for Hazardous Air Pollutants: Hydrochloric Acid Production |
| 40 CFR 63, Subpart CCCCCC | National Emission Standards for Hazardous Air Pollutants for Source Category: Gasoline Dispensing Facilities |
| 40 CFR 64 | Compliance Assurance Monitoring |
| 40 CFR 68 | Chemical Accident Prevention Provisions |
| 40 CFR 82 | Protection of Stratospheric Ozone |

12. Regulations Not Applicable:

Regulation 6.39 does not apply to affected facilities that are also subject to 40 CFR 63 Subpart H where such standards are applicable to the affected facility either directly or through incorporation by reference into another standard promulgated under 40 CFR 63.

II Regulatory Analysis

- 1. Acid Rain Requirements:** The Chemours Company FC, LLC is not subject to the Acid Rain Program.
- 2. Stratospheric Ozone Protection Requirements:** Title VI of the CAAA regulates ozone depleting substances and requires a phase out of their use. This rule applies to any source that manufactures, sells, distributes, or otherwise uses any of the

listed chemicals. Chemours produces chlorodifluoromethane (R22) and currently uses chlorodifluoromethane and SUVA® 134a as refrigerants in process refrigeration machines. Chlorodifluoromethane is a Class II refrigerant under Title VI and the source shall comply with all applicable Title VI requirements of 40 CFR Part 82 Protection of Stratospheric Ozone Subpart A, Production and Consumption Controls and 40 CFR 82 Protection of Stratospheric Ozone Subpart F, Recycling and Emissions Reduction. SUVA® 134a is not a Class II or Class I refrigerant and is not regulated by Title VI. The District does not have Title VI authority.

3. **Prevention of Accidental Releases 112(r):** Chemours stores and processes chloroform in excess of the 20,000-pound threshold quantity, chlorine in excess of the 2,500-pound threshold quantity, and hydrogen fluoride (at greater than 50% concentration) in excess of the 1,000-pound threshold quantity, and therefore is required to comply with 40 CFR 68, Subpart G Chemical Accident Prevention Provisions Risk Management Plan and Regulation 5.15 Chemical Accident Prevention Provisions. A plan was received on March 28, 2018.
4. **40 CFR Part 64 Applicability Determination:** Chemours is subject to 40 CFR Part 64 - *Compliance Assurance Monitoring for Major Stationary Sources*.
5. **Basis of Regulation Applicability**

Plantwide

The Chemours Company FC, LLC is a major source for CO, NO_x, HCl and Total HAP. Regulation 2.16 - *Title V Operating Permits* establishes requirements for major sources.

Regulations 5.00 5.20, 5.21, and 5.23 (STAR Program) establishes requirements for environmental acceptability of toxic air contaminants (TACs) and the requirement to comply with all applicable emission standards.

Regulation 2.16, section 4.1.9.1 and 4.1.9.2 requires monitoring and record keeping to ensure ongoing compliance with the terms and conditions of the permit. The owner or operator shall maintain all the required records for a minimum of 5 years and make the records readily available to the District upon request.

Chemours submitted the TAC Environmental Acceptability (EA) Demonstration to the District on April 24, 2018 and June 20, 2018. Compliance with the STAR EA Goals was demonstrated in the source's EA Demonstrations. Based on Tier 4 ISC3 refined air modeling, the carcinogenic risk for each Category 1 and Category 2 TAC are below 1.0 for non-industrial property and below 10.0 for industrial property utilizing control devices for each process. The carcinogenic risk for all Category 1 and Category 2 TACs for all processes is below 7.5 for non-industrial property and below 75.0 for industrial property. Since the

maximum R_{NC} for all process/process equipment is less than 1.0 and the maximum R_C is less than 7.5 for the plantwide cumulative risk, the source has demonstrated compliance with the EA Goals for each TAC.

| Emission Point | TAC | Risk (EAG_C) | | HQ (EAG_{NC}) | |
|---------------------------------------------------------|-------------------------|------------------------|------------------------|---------------------------------------------------------|--------------------------------------------------------|
| | | Residential | Industrial | Non-Industrial | Industrial |
| | | $EAG_C \leq 1.0$ | $EAG_C \leq 10.0$ | $EAG_C \leq 1.0$ | $EAG_C \leq 3.0$ |
| U3, EP 3000 - Freon Unit Tank Brine Condenser | Chloroform | 0.67 | 7.57 | - | - |
| U3, EP 3009 - Fugitives | Chloroform | 0.66 | 5.65 | - | - |
| U4, EP 4000 - Vaporizer | Hydrochloric Acid (HCl) | - | - | 0.0196 | 0.087 |
| U3, EP 3000 - Freon Unit Tank Brine Condenser | Chloroform | - | - | 0.0001 | 0.0011 |
| U3, EP 3001 - Freon Unit Vaporizer Scrubber | Chlorine | - | - | 0.112 | 1.09 |
| U4, EP 4001 - Fugitive Emissions | Hydrochloric Acid (HCl) | - | - | 0.0188 | 0.080 |
| U3, EP 3009 - Fugitives | Chloroform | - | - | 0.0001 | 0.0008 |
| U3, EP 3009 - Fugitives | Chlorine | - | - | 0.024 | 0.208 |
| Plantwide R_C for all Processes: | | 1.33 (≤ 7.5) | 13.22 (≤ 75) | - | - |
| Plantwide R_{NC} for all Processes: | | - | - | Chloroform 0.0002 HCl 0.0384 Chlorine 0.136 | Chloroform 0.0018 HCl 0.167 Chlorine 1.298 |

| Regulation | Basis for Applicability |
|------------|------------------------------------------------------------------------------------------------------------------|
| 5.00 | Establishes definitions of terms used in the Strategic Toxic Air Reduction Program. |
| 5.01 | Establishes general provisions for process equipment from which a toxic air contaminant is or may be emitted. |
| 5.02 | Adopts and Incorporates by Reference of National Emission Standards for Hazardous Air Pollutants |
| 5.15 | Chemical Accident Prevention Provisions |
| 5.20 | Establishes the methodology for determining the benchmark ambient concentration of a toxic air contaminant. |
| 5.21 | Establishes the criteria for determining the environmental acceptability of emissions of toxic air contaminants. |

| Regulation | Basis for Applicability |
|-------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 5.22 | Establishes the procedures for determining the maximum ambient concentration of a toxic air contaminant. |
| 5.23 | Establishes categories of toxic air contaminants. |
| 6.09 | Applies to each process operation that is not otherwise regulated by any other portion of Regulation 6 and was in existence or had a construction permit issued by the District by September 1, 1976. |
| 6.13 | Applies to each affected facility which means each storage vessel for volatile organic compounds which was in being or commenced construction, modification, or reconstruction on or before April 19, 1972, and that has a storage capacity greater than 250 gallons and true vapor pressure of the VOCs as stored equal to or greater than 78 mm Hg (1.5 psia). |
| 6.18 | Applies to cold cleaners. |
| 6.24 | Applies to an affected facility using any organic materials which was in being prior to June 13, 1979. |
| 6.42 | Applies to the NOx emissions from all NOx-emitting facilities located at all major NOx-emitting stationary sources. |
| 7.01 | Applies to new facilities |
| 7.02 | Adopts of Federal New Source Performance Standards |
| 7.06 | Applies to each indirect heat exchanger having input capacity of more than one million BTU per hour commenced after September 1, 1976. |
| 7.08 | Applies to equipment installed after September 1, 1976 subject to the PM emission standard. |
| 7.12 | Applies to storage tanks with a capacity greater than 250 gallons constructed after April 19, 1972 |
| 7.15 | Applies to the transfer of VOC from transport tanks into storage tanks constructed after June 13, 1979 |
| 7.25 | Applies to an affected facility constructed after June 13, 1979 for VOC. |
| 40 CFR 60 Subpart A | General Provisions |
| 40 CFR 60 Subpart Db | Applies to steam generating units for which construction or modification is commenced after June 19, 1984 and that have a maximum design heat input capacity greater than 100 MMBtu/hr. |
| 40 CFR 63 Subpart A | Regulates specific categories of stationary sources that emit (or have the potential to emit) one or more hazardous air pollutants. |
| 40 CFR 63 Subpart F | Applies to Synthetic Organic Chemical Manufacturing Industry |
| 40 CFR 63 Subpart G | Applies to Synthetic Organic Chemical Manufacturing Industry Process Vents, Storage Vessels, Transfer Operations, and Wastewater |
| 40 CFR 63 Subpart H | Applies to facilities with Organic Hazardous Air Pollutants for Equipment Leaks |
| 40 CFR 63 Subpart ZZZZ | Applies to existing, new, and reconstructed stationary engines located at a major source of HAP emissions. |
| 40 CFR 63 Subpart DDDDD | Establishes national emission limits and work practice standards for HAP emitted from industrial, commercial, and institutional boilers and process heaters. |
| 40 CFR 63 Subpart | Applies to facilities that produce hydrochloric acid |

| Regulation | Basis for Applicability |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NNNNN | |
| 40 CFR 60 Subpart III | Applies to facilities with stationary compression ignition internal combustion engines |
| 40 CFR 64 | Applies to each pollutant specific emission unit that is subject to an emission limitation or standard; uses a control device to achieve compliance; and has pre-control emissions that exceed or are equivalent to the major source threshold. |
| 40 CFR 68 | Chemical Accident Prevention Provisions |
| 40 CFR 82 | Protection of Stratospheric Ozone |

a. **Emission Unit U1 – Powerhouse – Two Natural Gas Boilers**

i. **Equipment:**

| Emission Point | Description | Install Date | Applicable Regulation |
|-----------------------|----------------------------------------|---------------------|----------------------------------------------------------------------|
| 1000 | 174 MMBtu/hr Babcock and Wilcox Boiler | 1994 | 6.42, 7.06 40 CFR 60 Subpart Db, 40 CFR 63 Subpart DDDDD, STAR |
| 1001 | 174 MMBtu/hr Babcock and Wilcox Boiler | 1994 | |

ii. **Standards/Operating Limits**

1) **HAP**

40 CFR 63.7495, 7500, and 7505 establish emission limits, work practice standards, and operating limits for new and existing boilers.

2) **NO_x**

(a) Regulation 6.42, section 4.3 requires the permit applicant for NO_x emitting facilities to propose RACT emission limiting standards and RACT emission control technology. The source shall comply with the NO_x RACT plan that was adopted by Board Order on November 8, 1999.

(b) From 40 CFR 60 Subpart Db, since the fuel/steam generating unit type is high heat release rate, the emission limit is 0.2 lb/MMBtu.

(c) Regulation 7.06 applies to these boilers, however since they are each less than 250 million-BTU per hour, there is no applicable standard.

3) **Opacity**

Regulation 7.06, section 4.2 establishes opacity standards for the boilers.

4) **PM**

In accordance with Regulation 7.06, section 4, the PM emission standard for each boiler is 0.10 lb/MMBtu.

5) **SO₂**

In accordance with Regulation 7.06, section 5, the emission standard for each boiler for SO₂ is 0.80 lb/MMBtu.

6) **TAC**

According to Regulation 5.21, section 2.7, TAC emissions from natural gas fired boilers are *de minimis*.

b. **Emission Unit U3 – Freon® 22/Freon® 23 Process**

i. **Equipment**

| Emission Point | Description | Install Date | Applicable Regulation |
|-----------------------|----------------------|---------------------|-----------------------------------------|
| 3000 | Storage Tank (TS-3) | 1954 | STAR, 6.13, 40 CFR 63 Subpart F, G, H |
| | Storage Tank (TS-18) | | |
| 3001 | Vaporizer (V-1) | 1966 | STAR |
| | Vaporizer (V-2) | | |
| 3002 | Reactor #1 | 1986 | STAR, 6.24 40 CFR 63 Subpart F, G, H |
| | Reactor #2 | 1991 | |
| | Tank (TR-8) | 1982 | |
| | Tank (TW-1) | 1955 | |
| 3009 | Fugitive Emissions | Unknown | 40 CFR 63 Subpart F, G |
| HF-6005 | Unloading | 1980 | STAR |

ii. **Standards/Operating Limits**

1) **Chemical Accident Prevention and Risk Management**

Plan (Regulation 5.15 and 40 CFR Part 68, Subpart G)

Chemours stores and processes chloroform in excess of the 20,000-pound threshold quantity, chlorine in excess of the 2,500-pound threshold quantity, and hydrogen fluoride (at greater than 50% concentration) in excess of the 1,000-pound threshold quantity, and therefore is required to comply with 40 CFR 68, Subpart G Chemical Accident Prevention Provisions Risk Management Plan and Regulation 5.15 Chemical Accident Prevention Provisions. The source shall comply with the Risk Management Plan submitted on March 28, 2018.

2) HAP

40 CFR 63, Subparts F, G and H (LDAR) establish HAP standards for chloroform and hydrochloric acid.

3) VOC

(a) For Emission Point 3000, Regulation 6.13, section 3.1 requires a vapor recovery system.

(b) For Emission Point 3002, Regulation 6.24 limits the pound per hour and pound per day emission of Class III Solvents. Class III Solvent means any organic material which is not classified as a Class I or a Class II solvent. A one-time compliance demonstration was performed, and the standard cannot be exceeded uncontrolled.

4) TAC

(a) For Emission Point 3000:

(1) Chloroform shall not equal or exceed 1685 pounds per 12-consecutive month period.

(2) Control Device C-16 (vapor recovery system) shall have a control efficiency of 90%.

(b) For Emission Point 3001, chlorine shall not equal or exceed 225 pounds per 12-consecutive month period.

- (c) For Emission Point 3009, chloroform shall not equal or exceed 224 pounds per 12-consecutive month period.
- (d) For Emission Point 3009, shall not equal or exceed 352 pounds per 12-consecutive month period.

c. **Emission Unit U4 – HCl**

i. **Equipment**

| Emission Point | Description | Install Date | Applicable Regulation |
|-----------------------|------------------------------------|---------------------|---------------------------------------|
| 4000 | HCl Stripping, Storage and Loading | 1977 | STAR, 40 CFR Part 63 Subpart NNNNN |
| 4001 | Fugitive Emissions, HCl | N/A | |

ii. **Standards/Operating Limits**

1) **Chemical Accident Prevention and Risk Management Plan (Regulation 5.15 and 40 CFR Part 68, Subpart G)**

Chemours stores and processes chloroform in excess of the 20,000-pound threshold quantity, chlorine in excess of the 2,500-pound threshold quantity, and hydrogen fluoride (at greater than 50% concentration) in excess of the 1,000-pound threshold quantity, and therefore is required to comply with 40 CFR 68, Subpart G Chemical Accident Prevention Provisions Risk Management Plan and Regulation 5.15 Chemical Accident Prevention Provisions. The source shall comply with the Risk Management Plan submitted on March 28, 2018.

2) **HAP**

40 CFR 63, Subpart NNNNN establishes HAP standards for HAP emitted from hydrochloric acid (HCl) production.

3) **TAC**

For Emission Point 4000, chlorine shall not equal or exceed 10,702 pounds per 12-consecutive month period.

d. **Emission Unit U5 – Gasoline Dispensing**

i. **Equipment**

| Emission Point | Description | Install Date | Applicable Regulation |
|-----------------------|-----------------------------------------------------------------|---------------------|------------------------------|
| 5000 | Gasoline Dispensing, 1000 gallon unleaded gasoline storage tank | 1992 | 7.15 |

ii. **Standards/Operating Limits**

VOC

Regulation 7.15 establishes work practice standards for the gasoline storage tank.

e. **Emission Unit IA1, IA2, IA3, and IA4 – Emergency Generators and Fire Pumps**

ii. **Equipment**

| Emission Point | Description | Install Date | Applicable Regulation |
|-----------------------|---------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------------------------------|
| IA1-GEN | Diesel emergency generator (14P54-GEN), make Cummins, model QSX15-G9 NR2, capacity of 563 kW (765 hp) | 2007 | 40 CFR 60 Subpart IIII, 40 CFR 63 Subpart ZZZZ |
| IA2-FP1 | Diesel Fire Pump (#2 Diesel Drive Powers 11251P), make Clark Fire Protection Products, Inc., model JU6H-UFADW8, capacity of 210 kW (285 hp) | 2014 | 40 CFR 60 Subpart IIII |
| IA3-FP2 | Diesel Emergency Fire Pumps (#1 Fire Pump House – East Diesel Powers 11220P) 352 hp | 2000 | 40 CFR 63 Subpart ZZZZ |
| IA4-FP3 | Diesel Emergency Fire Pumps (#1 Fire Pump House – West Diesel Powers 11221P) 352 hp | 2000 | 40 CFR 63 Subpart ZZZZ |

i. **Standards/Operating Limits**

1) **HAP**

NESHAP 40 CFR 63, Subpart ZZZZ specifies the allowable emissions of HAPs from covered engines. For engines of the size in this permit, this regulation states that

meeting the NSPS requirements of 40 CFR 60, Subpart IIII will assure compliance with these HAP requirements.

2) **Unit Operation**

Federal New Source Performance Standard 40 CFR 60, Subpart IIII sets forth requirements for operators of reciprocating engines

3) **TAC**

TAC emissions from emergency engines are defined to be *de minimis* in Regulation 5.21, section 2.3.

f. **Emission Unit IA4 – Cold Solvent Parts Cleaners**

i. **Equipment**

| Emission Point | Description | Applicable Regulation |
|----------------|-----------------------------------------------------|-----------------------|
| IA4 | Two (2) Non-Halogenated Cold Solvent Parts Cleaners | 6.18 |

ii. **Standards/Operating Limits**

VOC

The parts washers under this unit meet the definition of insignificant activities per Regulation 2.16, section 1.23. However, Regulation 6.18 applies to each cold cleaner that use VOC to remove soluble impurities from metal surfaces. Regulation 6.18 establishes standards for cold cleaner that use VOCs to remove soluble impurities from metal surfaces.

III Other Requirements

1. **Temporary Sources:** The source did not request to operate any temporary facilities.
2. **Short Term Activities:** The source did not report any short term activities.
3. **Emissions Trading:** N/A

4. **Alternative Operating Scenarios:** The source did not request any alternative operating scenarios.

5. **Compliance History:**

| Incident Date(s) | Regulation Violated | Result |
|------------------|----------------------------------------------------|---------|
| 06/04/1993 | 6.39 pursuant to 40 CFR 60 Subpart VV | Settled |
| 07/01/1998 | 40 CFR 60 Subpart Db | Settled |
| 01/27/2000 | 40 CFR 60 Subpart Db | Settled |
| 09/03/2009 | 40 CFR 63 Subpart H and 40 CFR 63 Subpart NNNNN | Settled |
| 06/30/2011 | 1.07 and 1.7 | Settled |

6. **Calculation Methodology or Other Approved Method:**

The emission calculations for the various pieces of equipment are derived from stack test results, AP-42 emission factors, EPA guidance documents, CEMs, mass balances and engineering judgments.

Table 1 - Unit U1: Powerhouse

| Emission Point | Equipment | Emission Factor |
|----------------|-------------------------------------------------------------|------------------------------------------|
| 1000 and 1001 | Two (2) 174 MMBtu/hr Babcock and Wilcox Natural Gas Boilers | AP-42 Chapter 1.4 , except NOx uses CEMS |

Table 2 - Unit U3: Freon® 22/Freon® 23 Process

| Emission Point | Equipment | Emission Factor |
|----------------|--------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| 3000 | Two (2) Chloroform Storage Tanks TS-3 and TS-18, 74,600 Gallons Each | AP-42 Chapter 7.1 |
| 3001 | Vaporizers V-1 and V-2 | Chlorine is emitted when the caustic scrubber is changed - 47.06 lb of Cl per change. |
| 3002 | Reactors #1 and #2 and Refining Equipment for Manufacturing Freon® 22 and Freon® 23; Tank TR-8 and Tank TW-1 | 0.166 lbs CHCl ₃ /Reactor Vent |
| 3009 | Fugitive Emissions | LDAR leak methods (LeakDAS) |
| HF-6005 | Unloading | [0.44 lb HF/tank car unloaded (Based on Ideal Gas Law) + 32.1 lb HF/tank car vented] x (100 – Scrubber Eff.%) |

Table 3 - Unit U4: HCl

| Emission Point | Equipment | Emission Factor |
|----------------|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 4000 | HCl Stripping, Storage and Loading | Combined emissions from the tanks, emissions from shipments and reductions from the scrubber are used to calculate emissions. Flow to scrubber = lb/mole/min * y(HCl vapor in air) * lb |

| Emission Point | Equipment | Emission Factor |
|----------------|-------------------------|-------------------------------------------|
| | | HCl/lbmole * 60 min/hr * production hours |
| 4001 | Fugitive Emissions, HCl | LDAR leak methods (LeakDAS) |

Table 4 - Unit U5: Gasoline Dispensing

| Emission Point | Equipment | Emission Factor |
|----------------|-----------------------------------------------------------------|-------------------|
| 5000 | Gasoline Dispensing, 1000 gallon unleaded gasoline storage tank | AP-42 Chapter 7.1 |

Table 5 - Unit IA1, IA2, and IA3: Emergency Generators and Fire Pumps

| Emission Point | Emission Point | Emission Factor |
|----------------|--------------------------------------------------------------------------------------------------------------------------|-------------------|
| IA1-GEN | Diesel emergency generator (14P54-GEN), make Cummins, capacity of 563 kW (765 hp) | AP-42 Chapter 3.4 |
| IA2-FP1 | Diesel Fire Pump (#2 Diesel Drive Powers 11251P), make Clark Fire Protection Products, Inc., capacity of 210 kW (285 hp) | AP-42 Chapter 3.3 |
| IA3-FP2 | Diesel Emergency Fire Pumps (#1 Fire Pump House – East Diesel Powers 11220P) 352 hp | AP-42 Chapter 3.3 |
| IA3-FP3 | Diesel Emergency Fire Pumps (#1 Fire Pump House – West Diesel Powers 11221P) 352 hp | AP-42 Chapter 3.3 |

Table 6 - Unit IA4: Parts Washers

| Emission Point | Equipment | Emission Factor |
|----------------|-----------------------------------------------------|-----------------|
| IA4 | Two (2) Non-Halogenated Cold Solvent Parts Cleaners | Mass Balance |

7. Insignificant Activities

| Equipment | Qty. | PTE (ton/yr) | Regulation Basis |
|----------------------------------------------------------|------|------------------------------------------------|-------------------------------------------|
| Above-Ground Diesel Storage Tank | 1 | VOC = 0.08 | Regulation 1.02, Appendix A, Section 3.92 |
| Emergency Relief Vents, Stacks and Ventilating Systems | 295 | NA | Regulation 1.02, Appendix A, Section 3.10 |
| On-Site Quality Control Laboratories | 2 | VOC = 0.90 | Regulation 1.02, Appendix A, Section 3.11 |
| Blast Cleaning | 1 | PM = 4.13 | Regulation 1.02, Appendix A, Section 3.13 |
| Soil or Groundwater Contamination Remediation Projects | 1 | NA | Regulation 1.02, Appendix A, Section 3.21 |
| Dust or Particulate Collectors that are located in-doors | 3 | PM/PM ₁₀ / PM _{2.5} < 1 | Regulation 1.02, Appendix A, Section 3.21 |

| Equipment | Qty. | PTE (ton/yr) | Regulation Basis |
|-------------------------------|------|--------------|-------------------------------------------|
| Aerosol Can Puncturing Device | 3 | VOC = 0.82 | Regulation 1.02, Appendix A, Section 1.38 |
| Cooling Tower | 1 | PM = 0.087 | Regulation 1.02, Appendix A, Section 1.38 |

- 1) Insignificant activities identified in District Regulation 1.02, Appendix A, may be subject to size or production rate disclosure requirements pursuant to Regulation 2.16 section 3.5.4.1.4.
- 2) Insignificant activities identified in District Regulation 1.02, Appendix A shall comply with generally applicable requirements as required by Regulation 2.16 section 4.1.9.4.
- 3) The Insignificant Activities Table is correct as of the date the permit was proposed for review by U.S. EPA, Region 4.
- 4) Emissions from Insignificant Activities shall be reported in conjunction with the reporting of annual emissions of the facility as required by the District.
- 5) The owner or operator shall submit an updated list of insignificant activities that occurred during the preceding year pursuant to Regulation 2.16 section 4.3.5.3.6.
- 6) The owner or operator may elect to monitor actual throughputs for each of the insignificant activities and calculate actual annual emissions, or use Potential to Emit (PTE) to be reported on the annual emission inventory.
- 7) The District has determined pursuant to Regulation 2.16 section 4.1.9.4 that no monitoring, record keeping, or reporting requirements apply to the insignificant activities listed, except for the equipment that has an applicable regulation and permitted under an insignificant activity (IA) unit.